

wherein the surface relief is stable over a period of at least twelve months.

68. (Amended) A method of replicating a surface relief, said method comprising the steps of:

providing a first layer of a non-metallic material which is held by a bearing metal substrate, and

pressing into the first layer of non-metallic material an object comprising a surface so as to change surface properties of the first layer of non-metallic material in order to replicate at least one surface relief, said at least one surface relief forming part of the surface of the object, the metal substrate including a color print layer, the color print layer being positioned between the metal substrate and the first layer of a non-metallic material, the surface relief being stable over a period of at least twelve months.